



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3312

Job Sheet 206325



Part No: 646.3312

Job Qty: 20 pcs

Part Name: Center Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/20

Job Tracking No:

Due Date: 3/9/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12/11/16 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Bandsaw - 1	20 pcs	3/9/20	3/9/20	0.00	0.15	Bandsaw - 1	BT-20-02-29
110	HAAS 4 Axis - B4B	20 pcs	3/9/20	3/9/20	0.29	14.97	HAAS - 1 - B4B	JBN 20-03-07
							HAAS - 2 - B4B	
							HAAS - 3 - B4B	
							HAAS - 4 - B4B	
120	QC1 → (not required) QC2 (see FAI sheet) B-A	20 pcs	3/9/20	3/9/20	0.00	0.00	QC 1 - 14	
							QC 1 - 35	
							QC 2-8	→ JBN 20-3-08
							QC 1 - 9	
130	QC 8	20 pcs	3/9/20	3/9/20	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	JBN 20-03-08
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	



Container No: S261628



Part: 646.3312
Job No: 206325
Serial No/Batch: S261628
Revision: Rev A
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/07/20

Plex 1/29/20 10:20 AM Dart.lajeunesse.mari



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S261628



Part: 646.3312

Job No: 206325

Serial No/Batch: S261628

Revision: Rev A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/07/20

					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
140	Outsource - 4 - Anodize	20 pcs	3/9/20		ATG001-VC	8
150	Packaging 2-1 - Receive - B4B	20 pcs	3/9/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
155	QC 5	20 pcs	3/9/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
						Plex 1/29/20 10:20 AM Dart.lajeunesse.marie

					QC 5 - 40	DAS	APR 28 2020
					QC 5 - 61	81	
					QC 5 - 81	9-89	
180 Packaging 3-1 - Stock - B4B	20 pcs	3/9/20	0.00	0.00	Packaging 3 - 1 - B4B		M/D.
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
					Packaging 3 - 37 - B4B		
190 QC 21 - SA	20 pcs	3/9/20	0.00	0.00	QC 21 - SA - 21	DAS	MAY 04 2020
					QC 21 - SA - 70	21	
					QC 21 - SA - 53	9-89	

Part Op 100 - Cut Blank at 16.300" *** ONE BLANK MAKES TWO PARTS***

Descriptions: 110 - 1-Machine per folio FB153 3-Face to .375" if required

120 - (QC1- Inspection performed by CMM) Inspect on CMM as per folio CMMA027.

130 - (QC8- Inspect parts - second check)

140 - Issue P/O to ATG : 46065 Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C

150 - (Receive & Inspect for Damage & Mat'l Certs)

155 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X5.000	M7075T6S0.375 X 5.000	13.6000 ft (.68 ea)	100-Bandsaw - 1	5255553

13.625
+ 2.458

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S0.375X5.000	14	5	0
Part Specifications				
Spec No	Description	Target/Tolerance	Limits	Type
1	Center Plate	0.177inches $\pm$ 0.002	0.179 0.175	0.177 Diameter
2	Center Plate	0.209inches $\pm$ 0.002	0.211 0.207	0.208 Diameter
3	Center Plate	0.125inches $\pm$ 0.005	0.130 0.120	0.125 Radius
4	Center Plate	0.313inches $\pm$ 0.002	0.315 0.311	0.312
5	Center Plate	2.156inches $\pm$ 0.002	2.158 2.154	2.156
6	Center Plate	1.410inches $\pm$ 0.002	1.412 1.408	1.408
7	Center Plate	2.737inches $\pm$ 0.005	2.742 2.732	2.737
8	Center Plate	1.537inches $\pm$ 0.005	1.542 1.532	1.537

Plex 1/29/20 10:20 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB046065**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046065

PO Date: 3/10/20

Due Date: 3/25/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2020-03-12

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	207803	647.3912	647.3900 Rev C2	Breakaway Tip Wirestrike for Wire Strike : Various STC's Issue P/O to ATG : 1- Black Anodize as per Dwg 647.3900 2- PRIME AS PER DWG, SEE NOTE #9 Certification of Conformity is required	Firmed X10	-	3/25/20	10 pcs	0 pcs	10 pcs	\$12.81/pcs	\$128.10
2	206325	646.3312	646.3300 Rev A	Center Plate : Various STC's Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed X20	-	3/25/20	20 pcs	0 pcs	20 pcs	\$13.41/pcs	\$268.20

APR 02 2020

APR 02 2020

DAS
81
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046065



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	204976	646.9810	646.9800 Rev A	Deflector : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.9800 Rev. A	Firmed	-	3/23/20	8 pcs	0 pcs	8 pcs	\$51.61/pcs	\$412.88
4	206579	D4842-1	D4842 Rev B	Lower Cutter Deflector Outsource process- Issue P/O to ATG : HARD ANODIZE COLOR BLACK, PRIME AS PER DWG D4842	Firmed X6	-	3/25/20	6 pcs	0 pcs	6 pcs	\$13.41/pcs	\$80.46
APR 02 2020												
5	205411	D5575-1	D5575 Rev B	Deflector, Lower Cable Cutter : Various STC's Issue P/O : Black Anodize & Prime as per Dwg. D5575-1 Certification of Conformity is required.	Firmed X8	-	3/25/20	8 pcs	0 pcs	8 pcs	\$9.86/pcs	\$78.88
APR 02 2020												
6	205322	646.3012	646.3000 Rev NC	Lower Guide : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed X80	-	3/25/20	20 pcs	0 pcs	20 pcs	\$21.26/pcs	\$425.20
APR 02 2020												



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046065



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	206851	RBW109-3101-58-2-3	RBW109-3101-58-2 Rev 3	Hammer Head (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X12	-	3/25/20	12 pcs	0 pcs	12 pcs	\$6.36/pcs	\$76.32
8	205412	D5575-3	D5575 Rev B	Break Away Tip, Lower Deflector : Various STC's Issue P/O: Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed X8	-	3/25/20	8 pcs	0 pcs	8 pcs	\$9.86/pcs	\$78.88

MAR 26 2020

APR 02 2020

Grand Total: \$1,548.92

Order Notes

- Procurement Quality Clauses
- A005 right of entry
 - A012 chemical and physical test report
 - A016 personnel qualification
 - A017 raw material identification (as applicable)
 - A022 Apical Processing
 - A024 process certifications
 - A026 certification of material conformance
 - A041 quality management system
 - A042 dart notification by supplier
 - A043 retention of quality documents
 - A048 counterfeit parts avoidance, detection, mitigation and disposition program
 - A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/12/20 3:57 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919915

Date: 01-Apr-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 647.3912 Breakaway Tip Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5-4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) (1-2 mils) Batch/Lot#: 5236137 Job: 27131 PO: ROHB046065		Rev: C2 Expiry Date: 05/29/21 Line: 1
20 ea	Part: 646.3312 Center Plate Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5236137 Job: 27132 PO: POHB046065		Rev: A Expiry Date: 05/29/21 Line: 2
6 ea	Part: D4842-1 Lower Cutter Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5236137 Job: 27134 PO: POHB046065		Rev: B Expiry Date: 05/29/21 Line: 4
Made in Canada.			

DAS
81
9-89

RECEIVED
APR 02 2020
DART AEROSPACE LTD.

DAS
81
9-88

RECEIVED

APR 02 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919915

Date: 01-Apr-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
8 ea	Part: D5575-1 Deflector, Lower Cable Cutter Anodize per MIL-A-8625F, Type II, Class2, Black, .0004-.0010" (4 - 1 mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (6 - .9 mils) per drawing. Batch/Lot#: 5236137 Job: 27135 PO: POHB046065	Rev: B Expiry Date: 05/29/21 Line: 5	✓
8 ea	Part: D5575-3 Break Away Tip Lower Deflector Hard Black Anodize per MIL-A-8625F, Type II, Class2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Batch/Lot#: 5236137 Job: 27138 PO: POHB046065	Rev: B Expiry Date: 05/29/21 Line: 8	✓
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>APR 01 2020</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

